

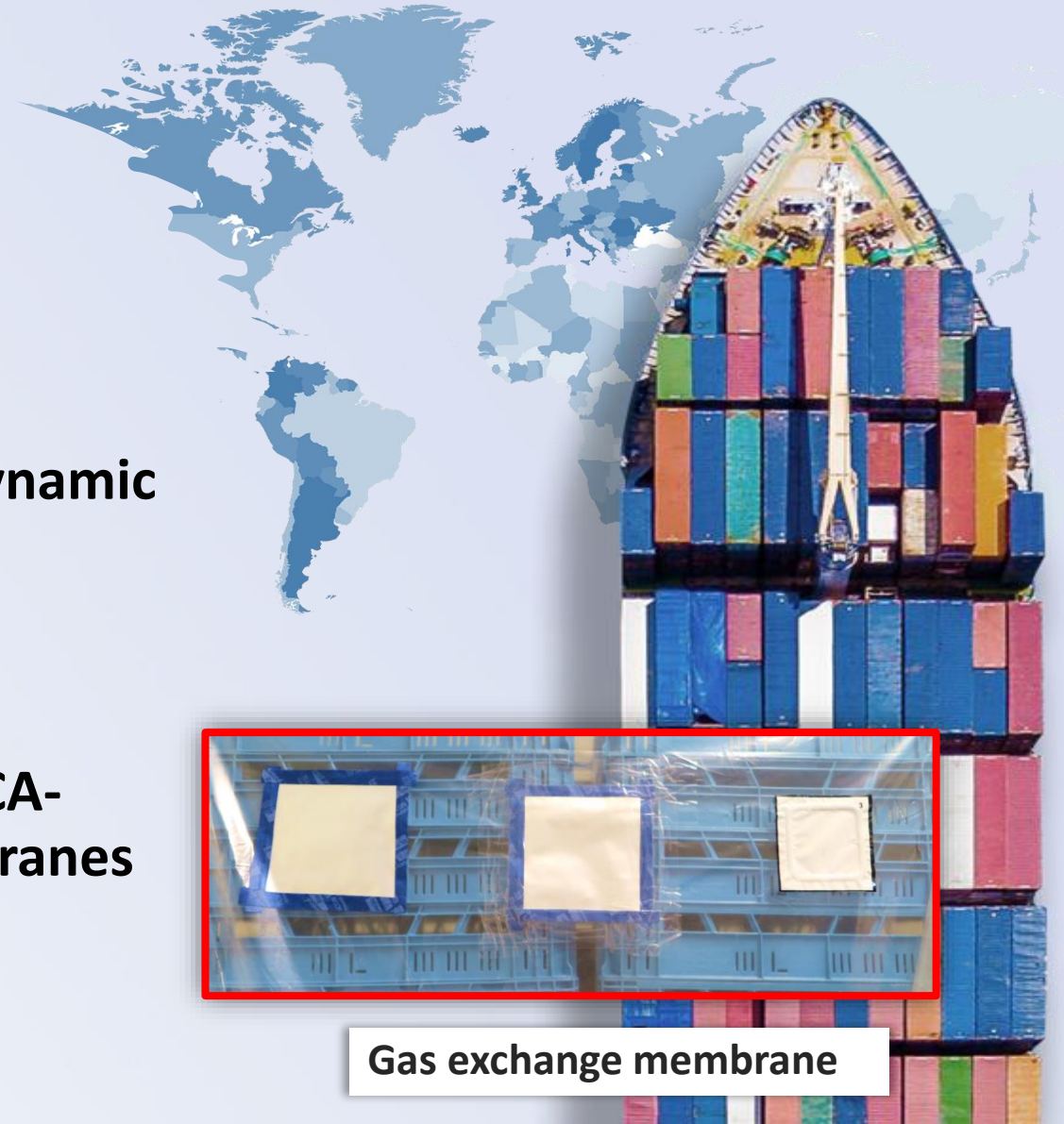


Ship it Fresh

Marketing Concept

The next level of transportation

- Ship It Fresh solution creates the optimum dynamic storage conditions during transportation
- Based on respiration measurement, our SIF empirical model will recommend the initial CA-condition and the opening ratio of the membranes in each unit



Gas exchange membrane

What can SIF bring

Each SIF-unit keeps valuable fruits inside fresh.

Intelligent SIF can control the respiration and lead to:

- Low dehydration
- Limited fungi development
- Maintenance of flavor, color, firmness & nutrition
- Minimum fruit loss

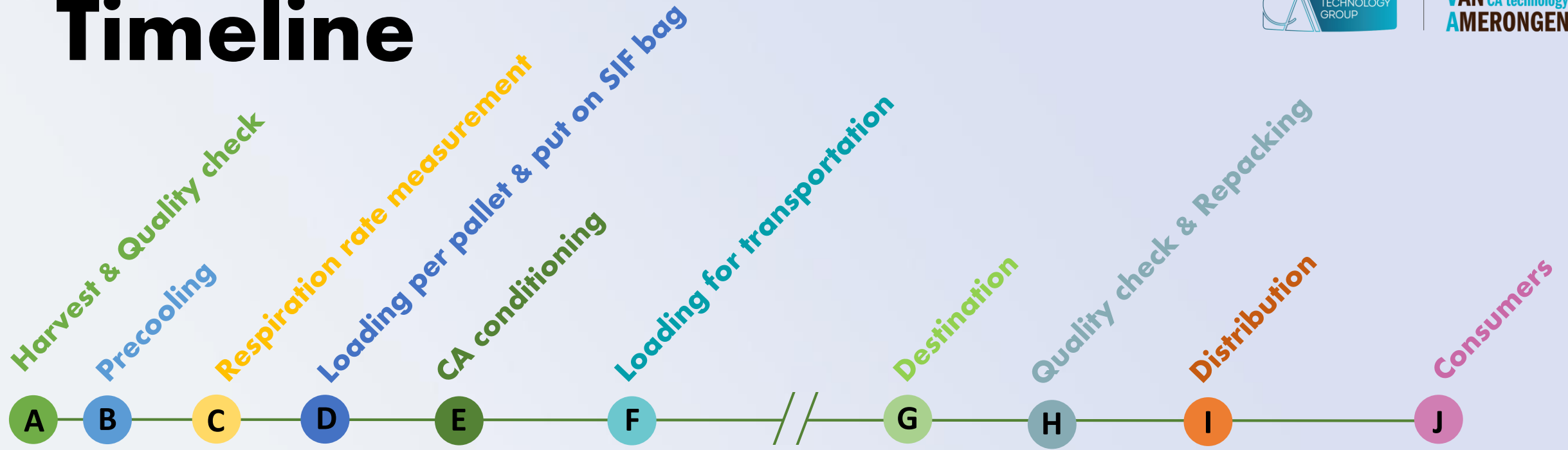


For supply chain

- Prevent fruit loss claims
- Reduce extra operation cost
 - Repacking labor cost
 - Energy/machine cost
- Reduce general waste
 - packing materials
 - Fruit damage during extra handling



Timeline



C Respiration rate measurement



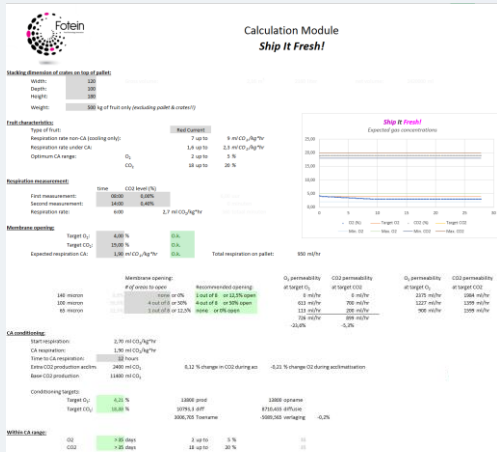
Respiration box

D Loading per pallet & put on SIF bag



Impulse Sealer

E CA conditioning



Empirical model



N₂ cylinder rack or N₂ Generator



N₂ & CO₂ mixing & Injection station



CO₂ cylinder rack

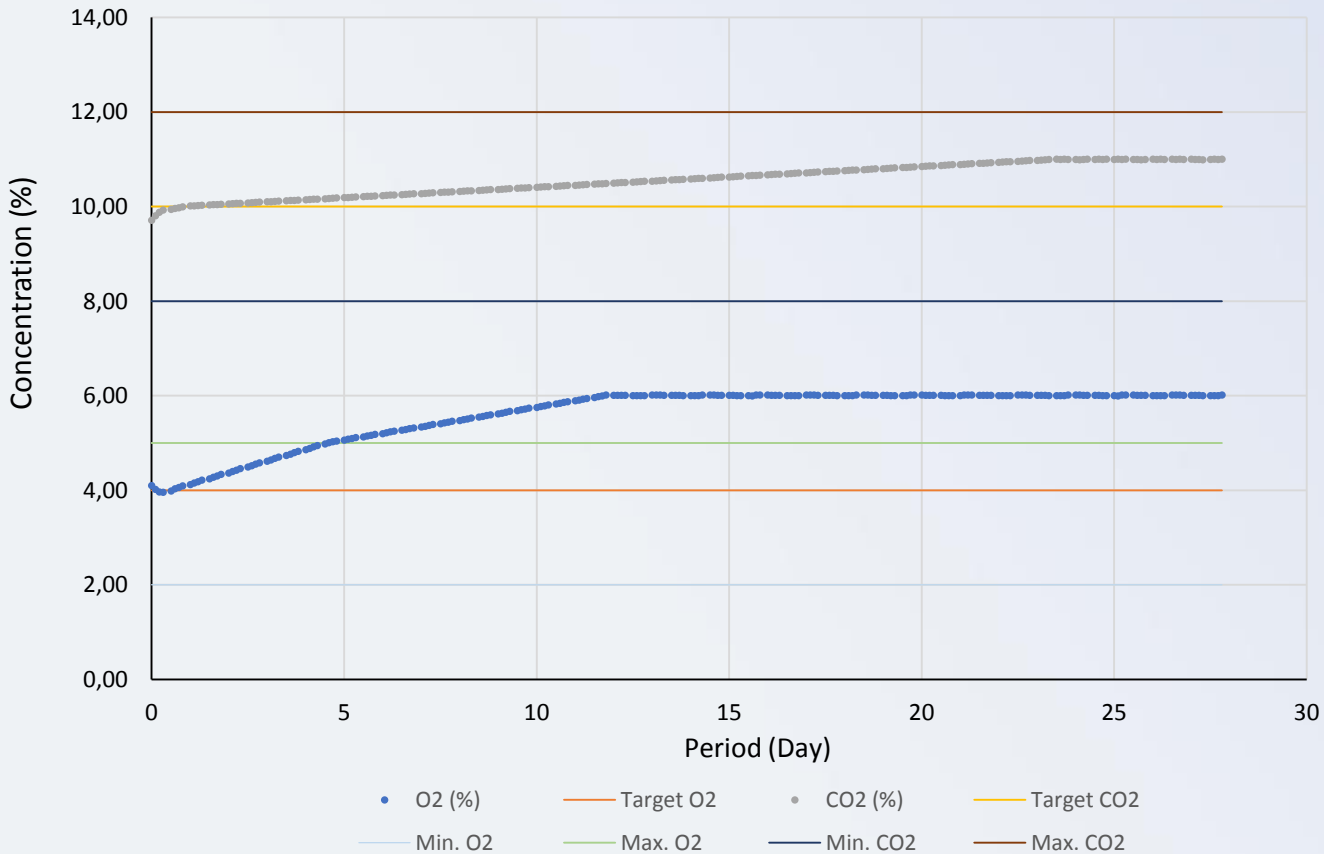


SIF units

SIF empirical model

Ship It Fresh!

Expected gas concentrations



Fruit characteristics			
Type of fruit	Blueberries		
Respiration rate non-CA (cooling only)	2,8 - 3,4	ml CO ₂ /kg*hr	
Respiration rate under CA	1,4 - 1,8	ml CO ₂ /kg*hr	
Optimum CA range	O ₂	2 - 5	%
	CO ₂	8 - 12	%

Respiration measurement		
	Time	CO ₂ level (%)
First measurement	07:00	0,00%
Second measurement	12:12	0,40%
Respiration rate	5:12	3,1 ml CO ₂ /kg*hr

Membrane opening				
	# of areas to open		Recommended opening	
Membrane A	none	or 0%	none	or 0%
Membrane B	2 out of 8	or 25%	2 out of 8	or 25%
Membrane C	8 out of 8	or 100%	8 out of 8	or 100%

SIF film Characteristics

A unique film recipe:

Suitable for high air humidity

Prevent condensation

Good temperature transmission



Beneficial fruits

